

Thermo™ - Expansion Valves Series TI

Exchangeable Orifices

Features

- Laser-welded diaphragm / power element with large diameter for high reliability and maximum lifetime
- Constant superheat across wide application ranges
- Easy and precise superheat setting by internal fine threads
- Three styles of connections:
 - TILE: Stainless steel brazed fittings eliminate the need of wet rags during brazing
 - TIS(E): Copper brazed fittings (valve requires wet rag during brazing)
 - TI(E): Flare
- With capacities between 0.5kW and 19.4 kW (R448A) ideally suited for service work

- Internal or external equaliser
- Cleanable / exchangeable inlet strainer in orifice assembly
- Inlet brazing adapter
- Capillary tube length 1.5 m
- Max. allowable pressure PS: 45 bar
- Temperature range TS: -45...+75 °C
- CE Marking acc. PED not required



Type Code

T I S E - M W
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Valve series _____

Connection type _____

- L: Brazing, stainless steel ODF fittings (outlet / equaliser)
- S: Brazing, copper ODF fittings
- : Flare

Equaliser _____

- E: External
- : Internal

Refrigerant _____

- W: Liquid (without MOP feature)
- Wxxx: Vapor (with MOP feature)
- ADxxx: Adsorption (similar MOP feature)



TILE



TIE

Selection Table for Orifice Assembly with Strainer for Inlet Connection

		Nominal Capacity (kW)							
Type	TIO-00X	TIO-000	TIO-001	TIO-002	TIO-003	TIO-004	TIO-005	TIO-006	
Part No.	800 532	800 533	800 534	800 535	800 536	800 537	800 538	800 539	
A1	R134a	0.3	0.8	1.9	3.1	5.0	8.3	10.1	11.7
	R22	0.5	1.3	3.2	5.3	8.5	13.9	16.9	19.5
	R404A/R507	0.4	1.0	2.3	3.9	6.2	10.1	12.3	14.2
	R407C	0.5	1.4	3.5	5.7	9.2	15	18.3	21.1
	R410A	0.6	1.5	3.7	6.2	9.9	16.2	19.7	22.8
	R448A	0.5	1.3	3.2	5.3	8.5	13.9	16.9	19.4
	R449A	0.5	1.3	3.1	5.2	8.3	13.5	16.5	19.0
	R513A/R450A	0.3	0.7	1.7	2.8	4.5	7.5	9.1	10.6
	R452A	0.4	1.0	2.4	4.0	6.4	10.5	12.8	14.8
AZL	R1234ze	0.2	0.6	1.5	2.4	3.9	6.5	7.9	9.1
	R455A	0.5	1.2	3.0	5.0	8.1	13.2	16.0	18.5
	R454C	0.4	1.1	2.6	4.3	7.0	11.4	13.8	16.0
	R1234yf	0.2	0.6	1.4	2.2	3.6	6.0	7.3	8.4
	R32	0.9	2.3	5.6	9.2	14.8	24.1	29.3	33.9

Note: Nominal conditions: Evaporating Temperature +4°C (dew point), Condensing Temperature +38°C (bubble point), Subcooling 1 K. For selection of other operation conditions, please use the “Controls Navigator” selection tool.